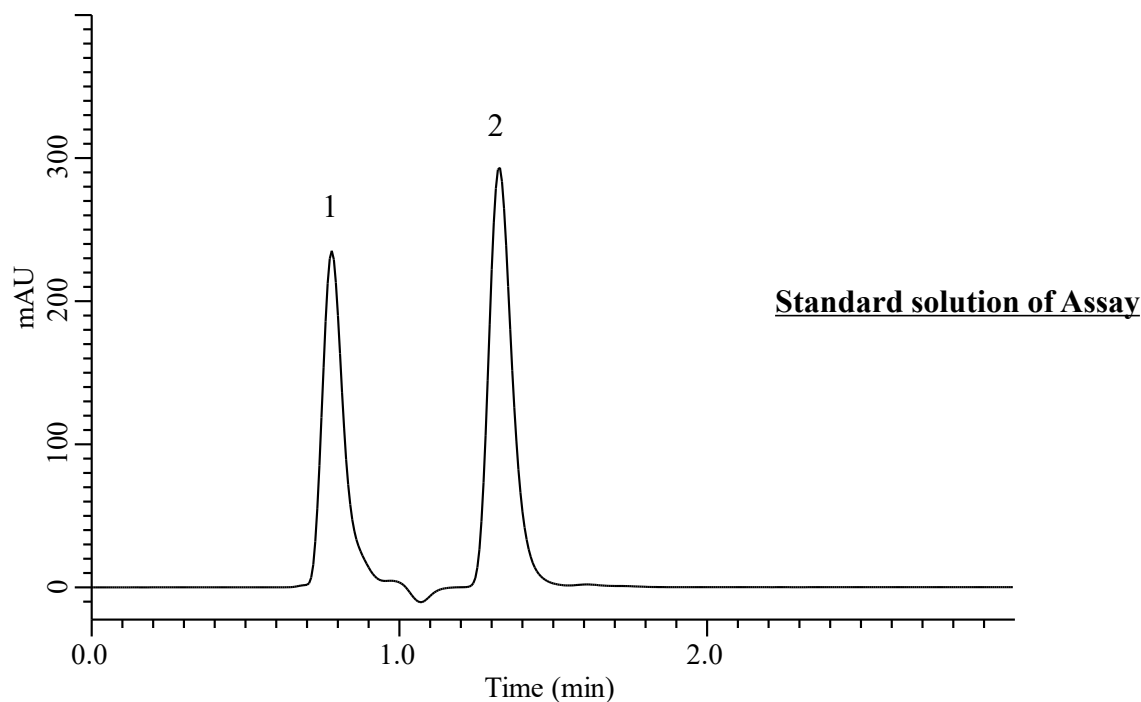


## Analysis of Fesoterodine Fumarate

(Under the Condition of the draft for USP, Fesoterodine Fumarate Extended-Release Tablets)



### Conditions

**System** : Chromaster HPLC system (HITACHI)  
**Column** : InertSustainSwift C18 (GL Sciences Inc.)  
 (5  $\mu$  m, 50 x 4.6 mm I.D.)  
**Column Cat. No.** : 5020-88023  
**Eluent** : A) CH<sub>3</sub>CN  
 B) Buffer\*  
 A/B = 45/55, v/v  
**Flow Rate** : 0.8 mL/min  
**Col. Temp.** : 40 °C  
**Detection** : UV 220 nm (5430 DAD)  
**Injection Vol.** : 10  $\mu$  L  
**Sample** : Standard

### Analyte:

1. Impurity  
 2. Fesoterodine fumarate 0.08 mg/mL

Tailing factor : 1.25 ( $\leq$  2.0)

RSD of the peak area (%)(n=6) : 0.16 ( $\leq$  1.0)

\* : Transfer 1.36 g of potassium phosphate, monobasic into a 1-L volumetric flask and dissolve in 800 mL of water. Add 4.0 mL of triethylamine to the solution and dilute with water to volume. Adjust with phosphoric acid and water (10:90) to a pH of 2.8.